



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A 108 Grade 1022

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel and Bar

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A 108 Grade 1022 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel and Bar

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel and Bar

Chemical Composition			Heat Treatment	
Carbon	C %	0.180 - 0.230	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.700 - 1.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.050 max.		
Lead	Pb %	0.150 - 0.350		
Silicon	Si %	0.100 max.		
Iron	Fe %	Balance		
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-	-	-	Mechanical Properties Tensile Strength in Mpa 379 min. Yield Strength in Mpa 230 min. Elongation in % 15 min. Reduction of Area in % 40 - 47 Hardness in HB 121 - 137 Impact in Joule -	
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-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G10220	UNS	USA	Bars, Wire Rods and Tubing
1022	SAE	USA	Steel, Bar and Forging
1022	AISI	USA	Steel, Bar and Forging
A 1040 1022	ASTM	USA	Steel
A 29 1022	ASTM	USA	Steel and Bar
A 510 1022	ASTM	USA	Wire Rod and Round Wire
A 513 Grade 1022	ASTM	USA	Tubing

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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